

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.003 version 3
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1: 2009 A1:2011	Welded steel structural components up to EXC 4 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

**Carl C A/S
Smedevej 2
6900 Skjern
Denmark**

and produced in the manufacturing plant (s):

**Carl C A/S
Smedevej 2
6900 Skjern
Denmark**

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above. This certificate was first issued on 2013-12-17 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

This new version of previous certificate number_0200-CPR-G.003 version 2 is issued due to extension of validity period. The previous certificate is withdrawn.

FORCE Certification A/S task No.: 115-24614, DK-0200-01819

Date of issue: 2016-12-17
Date of expiry: 2018-06-01

Certification manager

For digital signed documents: Any printout of this document is regarded as a copy of the original document
Extracts from this Factory Production Certificate may only be reproduced with a written permission from FORCE Certification A/S

Appendix to Certificate of Factory Production Control

Regulation for Construction Products

Certificate No.: 0200-CPR-G.003 version 3

Issued by FORCE Certification A/S - EC-notified body number 0200



Page 1 of 1

The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Carl C A/S Smedevej 2 6900 Skjern Denmark
Standard:	EN 1090-2:2009 + A1:2011
Execution Class(es):	EXC 1, 2, 3 and 4
Fabrication items:	Manufacturing including: <ul style="list-style-type: none">• Bolting• Cold and hot forming• Bending processes / PWHT / NDT by sub-contractor• Corrosion protection / painting processes by subcontractor• Welding
Welding process(es):	Robot 111 – Covered Electrode 136/138 – Cored Wire 135 – Solid Wire
Base material(s):	Un-alloyed steels up to S355 according to EN 10025
Thicknesses, mm	1,0 - 180
Quality systems and welding coordination	Quality system according to EN ISO 3834-2 and ISO 9001 Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 115-24614

Date: 2017-01-02

Christian Lund Svendsen
Examiner